FITTING INSTRUCTIONS

ARB – 1999 ONWARDS LANDROVER DISCOVERY SIDE STEP

PRODUCT NUMBER
4432030

FITTING KIT NUMBER
6171394

USE	PART No	QTY	DESCRIPTION
SIDE STEP TO CHASSIS	215612	**2**	ARB DECAL
	6151087	**10**	BOLT M10 x 1.25 X 25mm
	4581040	**20**	WASHER FLAT M10
	4581048	**10**	WASHER SPRING M10
	6151133	**10**	NUT M10
CHECKER TOP TO STEP	3193673 R/L	**1**	CHECKER TOP PLATE
	6151200	**12**	M6 BOLT X 25 mm DOME HEAD
	6151128	**12**	M6 FLANGE NUT
	4581084	**12**	M6 FLAT WASHER
PLUGS TO STEPS	271BLK	**8**	SIDE STEP RUBBER PLUGS

TOOLS REQUIRED

10mm, 17mm SPANNERS & SOCKETS BLACK SILICONE, DRILL, 10mm DRILL BIT.

ASSEMBLY SEQUENCE FOR SIDE STEPS.

If you have any queries regarding the installation of this product please contact the distributor from whom it was purchased, or alternatively the ARB office in your state.
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Drilling out front body mount

1. Drill out holes in front and rear body mount brackets to 10mm.

2. See photos on left for detail.

BEWARE

When fitting rails to :Active Cornering Enhancement : model, be careful of pipes above body mount when drilling holes.



Drilling out rear body mount.

3.Photos taken from left hand side of vehicle.



4.Fit rubber plugs into front and rear of rail, and open end of support arms.

Rear LHS Bracket



Front LHS Bracket.



5. With the help of a friend, lift rail up to vehicle and align rail mounting brackets with drilled out body mounts and secure to vehicle using 10mm hardware. Fit front mount bracket to vehicle first.
6. When all bolts, etc are fitted, tighten firmly.

Front bracket LHS



Rear bracket LHS.



7. Using a 10mm drill bit, drill out a hole in front bracket using existing hole as template.
8. Fasten to vehicle using 10mm hardware and tighten firmly.

See photo for detail.



9. Run a bead of silicone along top of step to eliminate vibration of checker top.
10. Position checker top on step, aligning the bolt holes to the corresponding step bracket holes and secure using M6 dome head bolts, flat washers and flange nuts.