



INSTALLATION INSTRUCTIONS

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4955-200 BUSHING PRESS TOOLS FOR 4955 FRONT CAMBER BUSHINGS

Congratulations! You were selective enough to choose a BELLTECH PRODUCT. We have spent many hours developing our line of products so that you will receive maximum performance with minimum difficulty during installation.

- Note:** Confirm that all of the hardware listed in the parts list is in the kit. **Do not** begin installation if any part is missing. Read the instructions thoroughly before beginning this installation.
- Warning:** **DO NOT** work under a vehicle supported by only a jack. Place support stands securely under the vehicle in the manufacturer's specified locations unless otherwise instructed.
- Warning:** **DO NOT** drive vehicle until all work has been completed and checked. Torque all hardware to values specified.
- Warning:** This install **requires specialty tools** and should be taken to an alignment shop for proper installation
- Reminder:** Proper use of safety equipment and eye/face/hand protection is absolutely necessary when using these tools to perform procedures!
- Note:** It is very helpful to have an assistant available during installation.

RECOMMENDED TOOLS:

- Large C-clamp, bench vise or hydraulic press
- Safety Glasses

NOTE:

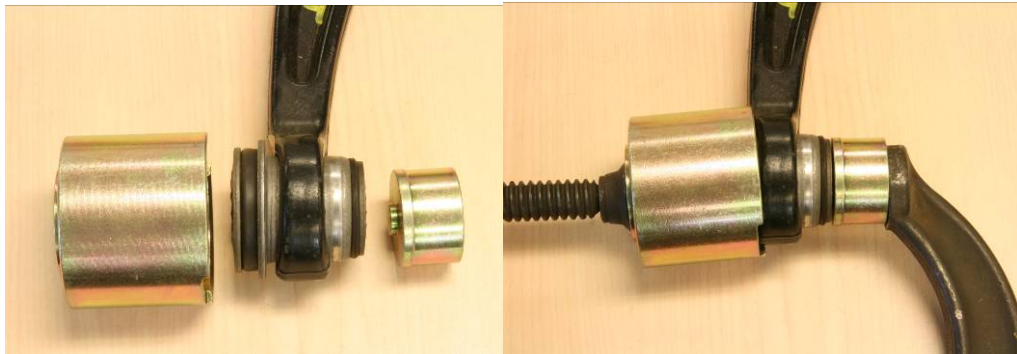
THESE INSTRUCTIONS ARE FOR USE WITH BELLTECH'S UPPER CONTROL ARM CAMBER CORRECTION BUSHINGS (PN: 4955). PROPER INSTALLATION OF THESE BUSHINGS ARE INDICATED IN THE INSTRUCTIONS SUPPLIED WITH THE BELLTECH CAMBER CORRECTION BUSHINGS. THESE TOOLS ARE ONLY DESIGNED TO BE USED WITH BELLTECH'S 4955 CAMBER CORRECTION BUSHINGS.

KIT INSTALLATION

1. Refer to the part list to verify that all parts are present.
2. Following the removal and installation instructions included with the Belltech GM front upper control arm camber correction bushings to remove the factory upper control arm.

1. STOCK BUSHING REMOVAL

- a) With the upper control arm already removed, place the larger bushing press tool on the outboard side of the control arm. Be sure to orient the tool so that the notched lip is contacting the control arm.
- b) Insert the removal press tool with the small circular boss into the inboard face of the stock bushing.



- c) Using a C-clamp, bench vice or hydraulic press, carefully press out the stock bushing.
- d) Repeat the process for the remaining bushings and on the other side control arm.

2. BELLTECH CAMBER CORRECTION BUSHING INSTALLATION

- a) Prepare to press the Belltech 4955 bushing into the stock control arm by orienting it in the desired position. Place the Belltech 4955 bushing installation press tool on the larger diameter side of the bushing and the large bushing press tool on the inboard side of the control arm.
- b) Secure the press tool with a C-clamp, bench vice or hydraulic press making sure that the eccentric bushing is properly oriented and that the bushing press tool is also oriented so that the notch is touching the control arm.



- c) Press the new Belltech camber correction bushing into the indicated depth as described in the bushing instructions.
- d) Remove the clamp and press tools and repeat the process for the remaining Belltech bushings.
- e) Continue the control arm installation process as indicated by the 4955 camber correction bushing instructions.

PART LIST FOR 4955-200 CAMBER BUSHING PRESS TOOL KIT

PART#	DESCRIPTION	QTY
4955-006	BUSHING PRESS TOOL	1
4955-007	STOCK BUSHING REMOVAL TOOL	1
4955-008	4955 CAMBER BUSHING INSTALLTION TOOL	1