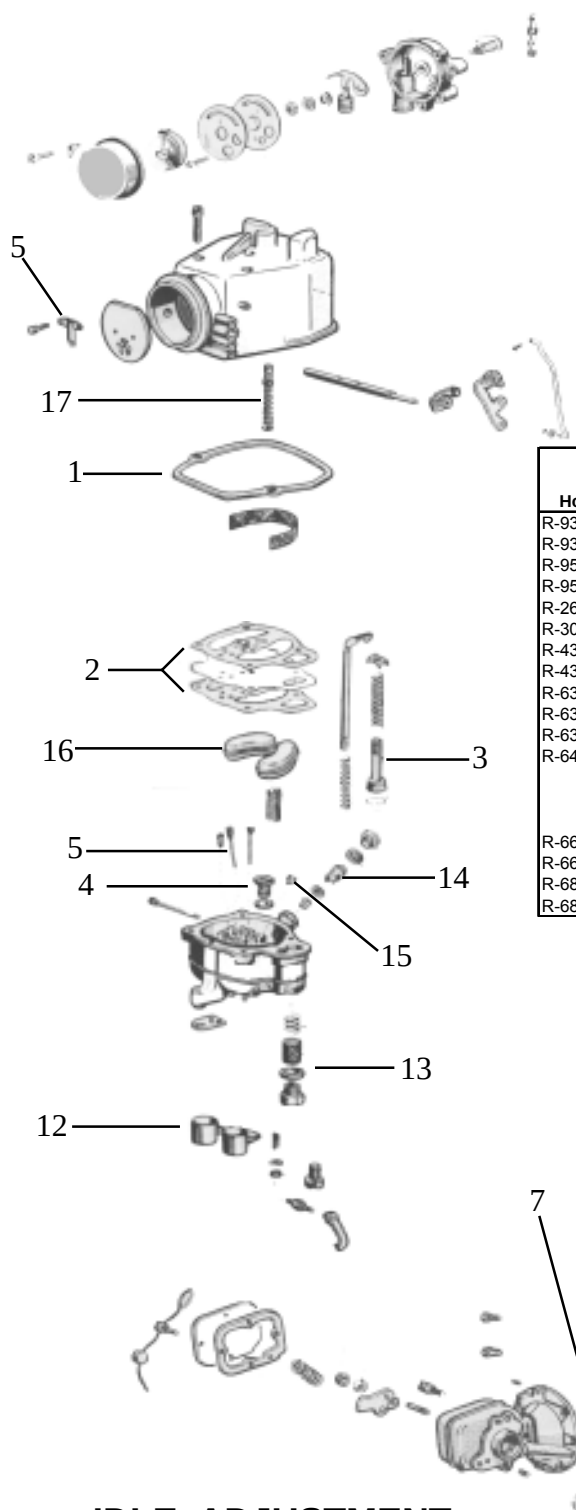


INSTRUCTION SHEET

Holley Model 885FFG

CLEANING

Cleaning should be done with carburetor disassembled. Soak parts long enough to soften and remove all foreign material. Use a cleaning solvent and remove hard carbon deposits. Rinse with clean solvent and blow all passages with compressed air. Reassemble in reverse order of disassembly. When cleaning with solvent do not soak or spray rubber, plastic or electrical components. The pump assembly must be flared then soaked in clean oil for several minutes before installation. Note: The exploded view is typical and may differ slightly from carburetor being serviced and does not reflect contents of kit.



SPECIFICATION CHART

Holley Carb.No.	Manufacturer Carb. No. I.H.C.	Dry Float Setting	Idle Mixture Turns Open	Pump Stroke Setting	Governor Spring Position Pin	Governor Speed Engine R.P.M.	Idle Adjustment		Choke Setting
							Slow	Fast	
R-938A, 1A, 2A, 2AAS	126582-R91	7/32	1-1/4 -1-3/4	#2	#1	2950	500	-	Manual
R-939A, 1A, 2A, 2AAS	126583-R91	7/32	1 -1-1/2	-	#1	2950	450	-	Manual
R-958A	131979-R91	7/32	1-1/4 -1-3/4	#2	#1	2950	500	-	Manual
R-959A	131980-R91	7/32	1 -1-1/2	#2	#1	2950	500	-	Manual
R-2692A, 1A, 1AAS	260612-C91	7/32	1 -1-1 /2	#2	#1	2950	450	-	Manual
R-3018A, AAS	294318-C91	7/32	1 -1-1 /2	#2	#1	-	450	-	Manual
R-4321A, 1A	379487-C91	7/32	1-1/2 -2	#2	#1	-	450	-	Manual
R-4328A, 1A	294318-C91	7/32	1-1 /2 -2	#2	#1	-	450	-	Manual
R-6397A	428055-C91	7/32	1 -1-112	#2	#3	-	450	-	-
R-6397-1A	428055-C92	7/32	-	#2	#3	-	-	-	-
R-6397-2A	428055-C93	7/32	-	#2	#3	-	-	-	-
R-6437A	433121-C91	7/32	1 -1-1 /2	#2	#3	-	450	-	Manual
-	126583-R92	*	*	*	*	*	*	*	*
-	270428-C91	*	*	*	*	*	*	*	*
-	260554-C92	*	*	*	*	*	*	*	*
R-6625A	442258-C91	7/32	-	#2	#3	-	-	-	-
R-6625-1A	442258-C92	7/32	-	#2	#3	-	-	-	-
R-6804A	451896-C91	7/32	-	#2	#3	-	-	-	-
R-6805A	451897-C91	7/32	-	#2	#3	-	-	-	-

NOMENCLATURE

- | | |
|---------------------|------------------------|
| 1. Air Horn Gasket | 12. Boost Venturi |
| 2. Bowl Gasket (2) | 13. Fuel Strainer Assy |
| 3. Pump Assy. | 14. Fuel Inlet Seat |
| 4. Power Valve | 15. Main Jet |
| 5. Idle Tube | 16. Float |
| 6. Diaphragm Assy. | 17. Power Piston Assy. |
| 7. Governor H.Gsk | |
| 8. Mixture Screw | |
| 9. Idle Speed Screw | |
| 10. Shaft Housing | |
| 11. Shaft Assy. | |

IDLE ADJUSTMENT

Turn in idle adjusting screw until lightly seated. Then open adjusting screw 1 turn $\pm$ 1/2 turn. Note: engine speed should not idle below 425 -450 RPM with manual transmission in neutral and automatic transmission in drive.

