

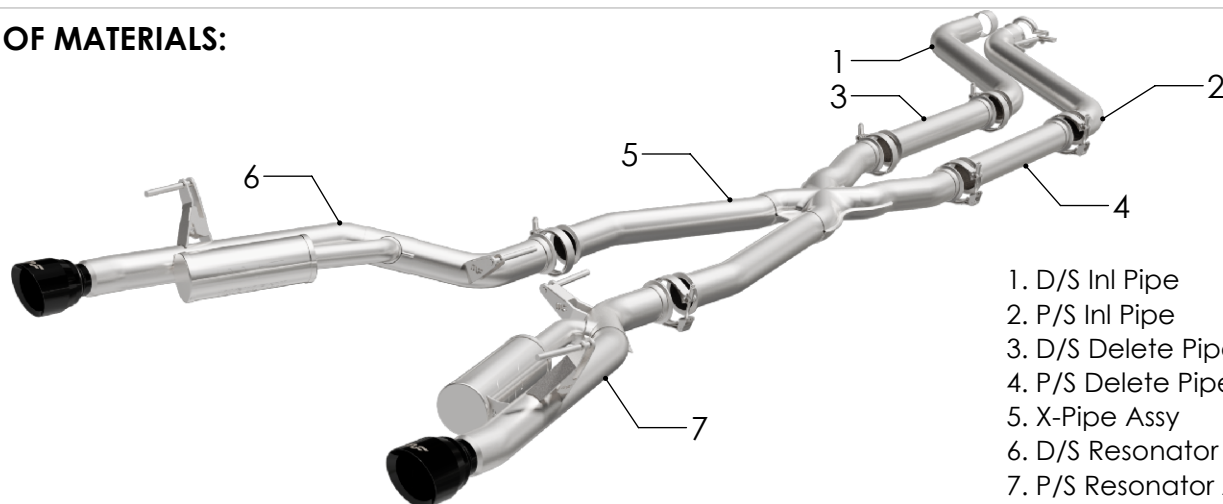


INSTALLATION INSTRUCTIONS



DODGE CHARGER 3.0L SPEQ | PART NO. 19840

BILL OF MATERIALS:



1. D/S Inl Pipe
2. P/S Inl Pipe
3. D/S Delete Pipe Assy
4. P/S Delete Pipe Assy
5. X-Pipe Assy
6. D/S Resonator Assy
7. P/S Resonator Assy



**WEAR SAFETY
GLASSES**



**READ INSTRUCTIONS
THOROUGHLY BEFORE
INSTALLING PRODUCT**



SPRAY LUBRICANT

To ease removal of existing exhaust components (especially on older vehicles) spray penetrating lubricant on all fasteners and hangers/insulators that will be loosened or removed and let soak before disassembly.

HARDWARE KIT:

- 1.[6] 3.00" V- Band Clamp
- 2.[1] 3.00" Ball Flare Clamp
- 3.[1] 2.75" Torca Clamp

MINIMUM REQUIRED TOOLS:



**11mm, 13mm,
15 mm**



**Hanger Tool
(Or Pry Bar)**

MAGNAFLOW RECOMMENDS PROFESSIONAL INSTALLATION ON ALL THEIR PRODUCTS



WARNING: When working on, under, or around any vehicle exercise caution. Please allow the vehicle's exhaust system to cool before removal, as exhaust system temperatures may cause severe burns. If working without a lift always consult vehicle manual for correct lifting specifications. Always wear safety glasses and ensure a safe work area. Serious injury or death could occur if safety measures are not followed.

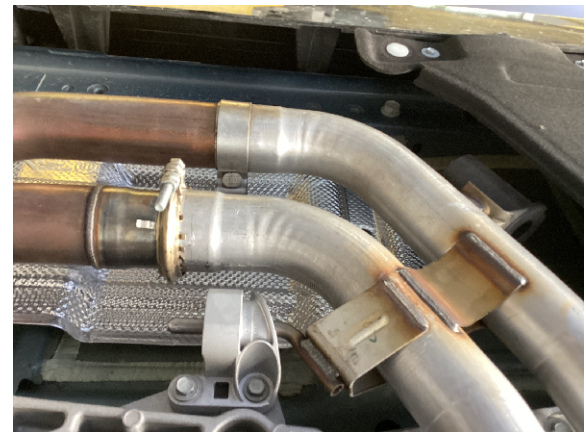
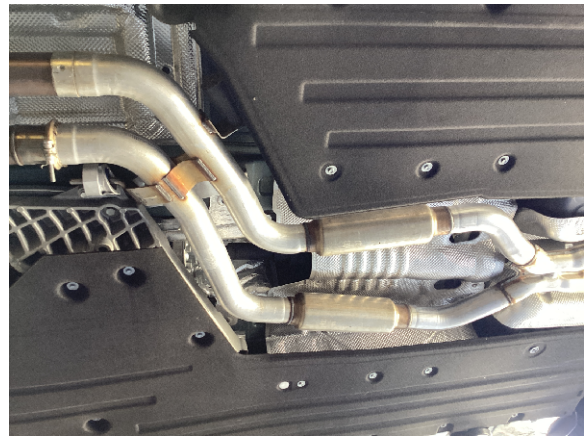
ATTENTION: Always install any supplied band or U-bolt clamps to the proper torque specifications of 40-45 ft-lb for band clamps, 30-35 ft-lb for U-bolt clamps and 10-14 ft-lb for V-Band clamps. Over tightening will result in the clamps breaking and will NOT be warranted by MagnaFlow.

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Technical Support: 1(800) 959-9226 | Email: moreinfo@magnaflow.com

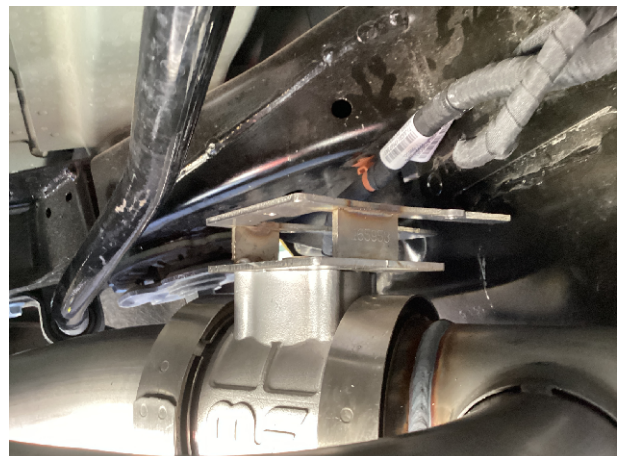
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Step 1. To remove the OEM exhaust system first unplug the electrical connector at the exhaust valves.

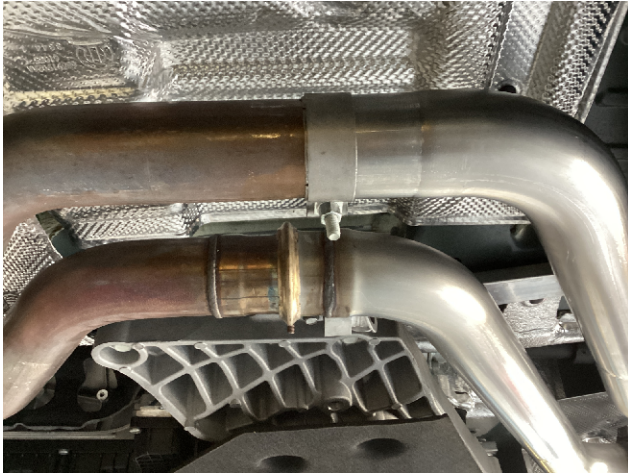


Step 2. Begin by loosening the clamps at the exhaust inlet. Remove all five welded hangers from the rubber insulators and remove the exhaust. Do not damage the fasteners or rubber insulators as they will be used to install the new MagnaFlow system.



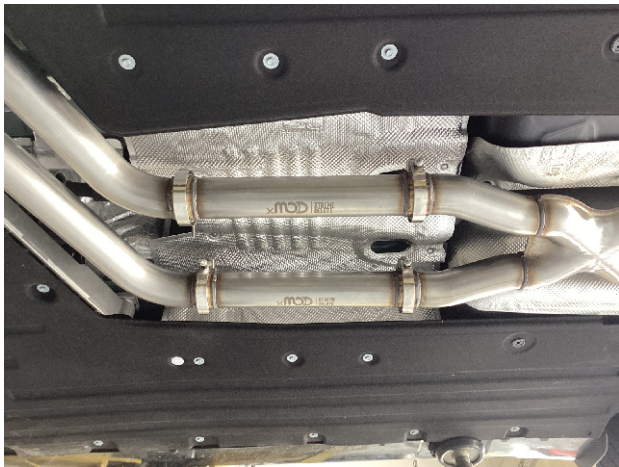
Step 3. Once the exhaust is off of the vehicle remove the valve motors from the muffler assembly and transfer it over to the new MagnaFlow exhaust valve assembly using the factory hardware.

INSTALLATION INSTRUCTIONS



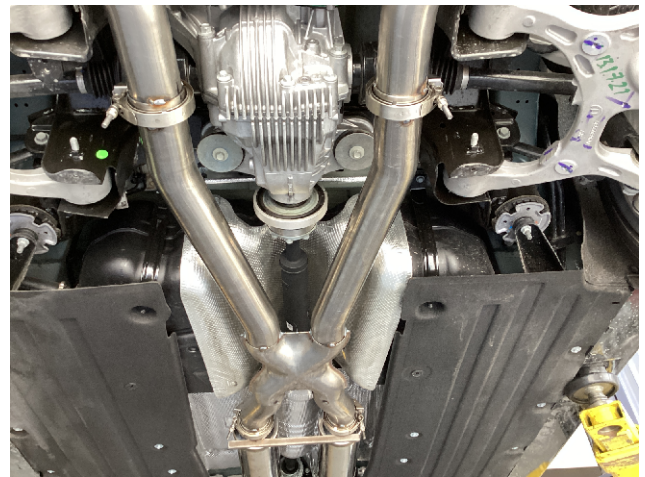
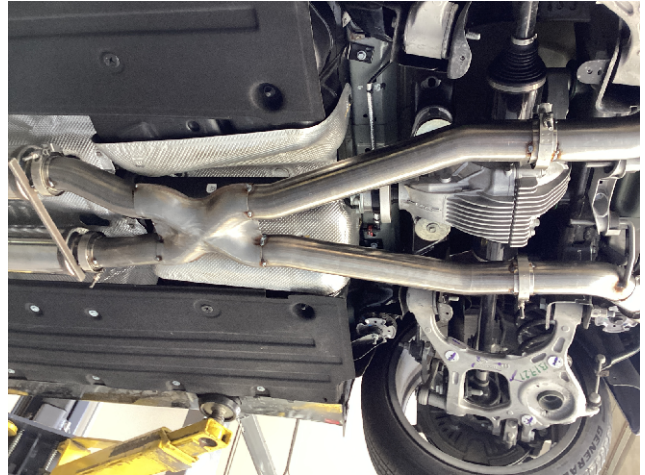
Step 4.

Begin installation of the MagnaFlow system by attaching the Inlet Pipe Assemblies using the supplied clamps. 2.75" Torca for Passenger Side and 3.00" Ball Flare Clamp for Driver Side



Step 5.

Next Install the Muffler Delete Pipes on to the back of the Inlet Pipe Assemblies using the supplied 3.00" V-Band clamp



Step 6.

Next Install the X-Pipe Assembly to the Delete Pipes using the supplied 3.00" V-Band Clamps.

INSTALLATION INSTRUCTIONS



Step 7. Next install the Driver and Passenger side Resonator Assemblies to the X-Pipe Assembly using the supplied 3.00" V-Band clamps then slip the hangers into the rubber isolators.



Step 8. Once a final position has been chosen for the new exhaust system, evenly tighten all clamps and fasteners, from front to rear, using the torque specifications on page one of the instructions. Inspect all fasteners after 25-50 miles of operation and re-tighten if necessary.